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April 5, 2005

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No. EV 570 162 587 US

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Re: U.S. Patent No. 6,860,315 09,916,000
Issued March 1, 2005
For: Green Sand Casting Method and Apparatus
Warren G. Williamson, Inventor

Dear Sir:

We have noted, in proofreading the subject patent, the errors listed on the enclosed Certificate of Correction form. Our records indicate that these errors were made by our office. Our check for \$100.00 is enclosed.

The corresponding location in the application of the errors in question is as follows:

The first error appears on page 8, line 19 of the application.

The second error appears on page 8, line 21 of the application.

The third error appears on page 17, lines 13-16, claims 37-38 of the application.
Please note that this error consists of duplicate claims, in that claims 35 and 36 in the patent are the same.

04/07/2005 SDENB02 00000011 6860315

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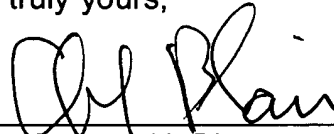
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Please certify the enclosed Certificate of Correction and return same to us.

Very truly yours,

By

A handwritten signature in black ink, appearing to read "Ch Blair", written over a horizontal line.

Charles H. Blair
Registration No. 19734
(Attorney for Applicant)

CHB/d
0315-000508

UNITED STATES PATENT AND TRADEMARK OFFICE

CERTIFICATE OF CORRECTION

PATENT NO : 6,860,315

Page 1 of 1

DATED : March 1, 2005

INVENTOR(S) : Warren G. Williamson

It is certified that error appears in the above-identified patent and that said Letters Patent are hereby corrected as shown below:

Column 4, line 50, after "influx" insert -- of --.

Column 4, line 54, after "incorporated" insert -- in --.

Column 8, lines 30-32, delete "36. The method of claim 34 wherein providing a mold includes providing a riser neck and providing a fusible plug is providing a fusible plug in said riser neck."

MAILING ADDRESS OF SENDER: Harness, Dickey & Pierce, P.L.C.
P.O. Box 828
Bloomfield Hills, MI 48303

PATENT NO. 6,860,315

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This collection of information is required by 37 CFR 1.322, 1.323, and 1.324. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 1.0 hour to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Attention Certificate of Corrections Branch, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.